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I. Introduction ASME B31.8S is gas pipeline specification specifying gas pipeline-related items required by general contractors and other construction personnel for the safety of the gas pipeline construction and gas line installation contractors. 2. Scope This specification covers all requirements related to: • construction of gas pipe tubing; • assembly and testing of gas pipe tubing, manifolds, and closure sections; • gas pipeline design and construction specifications; • standards to be used in the construction and design of gas pipeline; • specification, use, and availability of pressure testing and leak testing devices; • construction of gas pipeline cut and cover plant, including sections and other equipment; • required maintenance and inspections of gas pipelines. Other than those requirements defined in the General Specifications, this specification does not cover the types of materials and equipment required to be used in construction and installation of the gas pipeline. ASME B31.8S is not a means specification for complete and efficient construction and installation of gas pipeline. Its purpose is to specify items required for safety of the contractor and/or the owner of the gas pipeline. 3. Special Terms The terms that are used in this specification are used in accordance with the applicable American Standards Association and American National Standards Institute standard definitions. This standard does not use the terms defined in the American National Standards Institute, X12 and ANSI standards to the same extent. However, the terms not defined in these standard definitions are used in this standard with their definitions from these standards. ASME. CODE OF CONSTRUCTION A201.3.9.1.1 is the recommended method for determining overall requirements for a gas pipeline. DIMENSIONS. Internal. Internal dimensions, which are those that are measured inside the body of a pipe, are the diameters and the internal wall thicknesses. DOORS. Manual opening and closing doors. DOCK. Connection and disconnection of a pipe to a pipeline-owned water main. DRY TUBE. Gas pipe tubing. DRY WELD. An electric resistance weld that is dry and free of coating. DUCT. An enclosure for a building, for instance, for a gas pipeline. DUCT COLUMN. A vertical, metal section, usually formed by bending a piece of pipe, that connects several ducts that are parallel to each other. DUCT TUBE. A round or square pipe. DUCTWORK. The walls, ceilings, and floors of 2d92ce491b